

## DECLARATION AND PETITION FOR PATENT APPLICATION.

As a below named inventor, I hereby declare that:  
My residence, post office address and citizenship are as  
stated below next to my name.

I believe that I am an original, first and sole inventor of the  
subject matter which is claimed and for which a patent is  
sought on the invention titled

ABUTTING CLINCH-JOINING METHOD  
the specification of which is attached hereto.

I hereby state that I have reviewed and understand the claims.

I acknowledge the duty to disclose information which is material  
to the examination of this application in accordance with title 37,  
Code of Federal Regulations, 1.56 {a}.

I hereby declare that all statements made herein of my own knowledge  
are true and that all statements made of information  
and belief are believed to be true; and further these statements were made  
with the knowledge that willful false statements and the like so made are punishable  
by fine or imprisonment, or both, under section 1001 of Title 18 of the United States Code  
and that such willful false statements may jeopardize the validity of the application  
or any patent issuing thereon.

I pray that Letters patent be granted to me for the invention or discovery described  
and claimed in the above referenced specification and claims, and I hereby subscribe my name  
to said specification and claims and to the foregoing declaration, and this petition.

Full name of inventor: Sten R. Gerfast

Inventor's signature: Sten R. Gerfast  
NOVEMBER 10 2003  
Date

Residence Mendota Heights, Minnesota

Citizenship United States

Post Office Address: 1802 Valley Curve Road  
Mendota Heights. MN 55118

## DECLARATION — Utility or Design Patent Application

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Name **STEN R. GERFAST**  
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City **MENDOTA HEIGHTS** State **MN** ZIP **55118**  
Country **U. S. A.** Telephone **651-454-1923** Fax **651-454-1923**

I hereby declare that all statements made herein of my own knowledge are true and that all statements made on information and belief are believed to be true; and further that these statements were made with the knowledge that willful false statements and the like so made are punishable by fine or imprisonment, or both, under 18 U.S.C. 1001 and that such willful false statements may jeopardize the validity of the application or any patent issued thereon.

NAME OF SOLE OR FIRST INVENTOR: ☐ A petition has been filed for this unsigned inventor

Given Name (first and middle (if any)) **STEN R.** Family Name or Surname **GERFAST**

Inventor's Signature **Sten R. Gerfast** Date **Nov 10 2003**

Residence: City **MENDOTA HEIGHTS** State **MN** Country **U.S.A** Citizenship **U.S.**

Mailing Address **1802 VALLEY CURVE ROAD**  
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City **MENDOTA HEIGHTS** State **MN** ZIP **55118** Country **U.S.A**

NAME OF SECOND INVENTOR: ☐ A petition has been filed for this unsigned inventor

Given Name (first and middle (if any)) Family Name or Surname

Inventor's Signature Date

Residence: City State Country Citizenship

Mailing Address

City State ZIP Country

☐ Additional inventors are being named on the \_\_\_\_\_ supplemental Additional Inventor(s) sheet(s) PTO/SB/02A attached hereto.